Purchase Order Receipt Listing

Monday, March 20, 2017 8:22:29 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35539 Receipt Dates from 3/20/2017 to 3/20/2017 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Line Project ID Reference/ Order ID/ Nbr/ Description								
Curr Type Insp Cer Req	Reference/ PO U/M / Description/ Stock U/M Cert Std	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name	Ē							
1	OPUUL I hyssenkrupp Materials CA Ltd M7075T6B5.000X0.3 f 75		3/20/2017 3/20/2017	12.0000	\$18.51	0.000	c	6
No NO X 00 X	7075-T6 BAR 5.000" f X 0.375"	12.0000	PLOU01		\$222.13	0.0000	0	\$222.13
mI	m137090							
10 M7	M7075T6B6.000X0.2 f	3/20/2017	3/20/2017	12.0000	\$16.06	0.0000	0	77 2018
No 707 X 0	7075-T6 BAR 6.000" f X 0.250"	12.0000	PLOU01		\$192.77	0.0000	0	
m	m137090							
11 M7	M7075T6B7.000X2.0 f 00	3/20/2017 3/20/2017	3/20/2017	13.3749	\$67.22	0.0000	0	\$899.08
No 707 X 2.2 X Eille bille	7075-T6 BAR 7.000" f X 2.000" (order in billets - 13.375")	13.3749	PLOU01		\$80668\$	0.0000	0	
m13	m137090							
					T	Total Received Quantity:	antity:	37.3749
					Total (Total Qty to Inspect (PO U/M):	U/M):	0.0000

0.0000 \$1,313.98 0.0000

Total Qty to Inspect (PO U/M):

Total Reject Quantity:

Total Receipt Value:

Total Balance Due Quantity:

BILL OF L Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

LADING No: PEC 36077 Ship Date 20Mar17 at 14:55 From PFW Probill Via VIM DELIVERY FOB CONCORD Frt PREPAID 0- 0 Manifest Route Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

BILL OF LADING 1// Our Order PEC- 26366- 1 Your PO # 35539 ALUMINUM PLATE 7075-T651 .375" THICK X 5.0000" X 144.0000" Heat Number Tag No Quantity LBS 205967B3 629959 5.00 SFT 29 ------2) Our Order PEC- 26366-2 Your PO # 35539 ALUMINUM PLATE 7075-T651 .25Ø" THICK X 6.0000" X 144.0000" Heat Number Tag No PCS Quantity 205937B6 629960 6.00 SFT 3) Our Order PEC- 26366- 3 Your PO # 35539 ALUMINUM PLATE 7075-T651 2.00" THICK X 7.0000" X 13.3750" * GRAIN DIRECTION ALONG THE 13.375" DIM **** Heat Number Tag No Quantity PCS t LBS 1650031653 683764 7.80 SFT 241 PCS Tags LBS TOTAL: 3 14 293

ADD ON TO 26145 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
- ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST DE PEROPETE MA VERVETER.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

ON Γ0001

BILL LADING THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 20Mar17 at 14:55 From PFW Probill Via VIM DELIVERY FOB CONCORD Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

No: PEC 36077

Ship To: DART AEROSPACE

Ship From:

BILL OF LADING ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT **

TOTAL 1 SKID, 2 BDLS GW. 350 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT. * *** 9:00 AM TO 4:00 PM **** TEL. 800-926-2600 **** ***************** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT **************** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. *** ****************** ***UNE SURCHARGE D'ENERGIE DE \$25.00 SERA AJOUTEE A CHAQUE COMMANDE. *** ***POUR VOS BESOINS D'ACIER INOXYDABLE, *CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600*

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001





http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:		CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION:			
5400333344-50				ALFLR00	984-60.5	Sawed Plate			
KAISER ORDER NUME 1228334	ER: LINE ITEM	1:	SHIP D.	ATE: 0/2017	ALLOY: 7075	CLAD:	TEMPER:		
WEIGHT SHIPPED: 4518 LB	13 PCS	-	B/L NUM 20647	N3050 770 0 44	GAUGE: 0.3750 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN		
SHIP TO: COPPER & BRA: 1015 SAINT JER MISHAWAKA, IN	OME ST.				ATTN: ACCC P.O. Box 511	BRASS SALES DUNTS PAYABLE	144.500 IIV		
							a		

MHU 2077699: LOT 205967B3: 13 pieces

Certified Specifications

AMS 4045/RevL AMS-QQ-A-250/12/RevA ASTM B 209/Rev14

Test Code: 1512

Test Results:

LOT 205967B3 CAST: 351 DROP: 19 INGOT: 1

Melted in USA (ASTM E8/B557)

(EN 2002-1)

T651

Tensile: Temper Dir/#Tests

LT / 02 (Min:Max)

Ultimate KSI (MPA) Yield KSI (MPA) Elongation % 86.1 : 86.2 (594 : 594)

76.7 : 77.1 (529 : 532)

13.0 : 13.0

(ASTM E1251)

Chemistry: Actual

SI FE CU MN MG CR ZN TI 0.07 0.15 1.4 0.03 2.6 0.20 5.7 0.03 0.01 0.02 TOT

ZR

0.20 0.05 0.05 TOT

OTHER

Chemistry: 7075

SI FE CU MN MG MIN 0.00 0.00 1.2 0.00 2.1 MAX 0.40 0.50 2.0 0.30 2.9

CR ZN 0.18 5.1

TI 0.00 0.00 0.00 MAX

OTHER

ZR

0.05 0.15

0.28 6.1 Aluminum Remainder

Plant Serial: 4448506

Kaiser Order Number: 1228334

Page 1 of 2

Line Item: 5

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405096312

CstAr

CstOr 281891

Wgt.: 29 LB

Date 03/15/2017





http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: * has been irspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFAKS 225.872-1(a), was manufactured in the United States of America, and meets the a qualifying country per DPARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DPARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoFS 2, European Union Directive 2011/63/EU. * is in compliance with European Chemical Agency, ECEA, REACE regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is tree of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be purished as a fellow upder false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Plant Serial: 4448506

Page 2 of 2

Kaiser Order Number: 1228334

Line Item: 5

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405096312

CstAr

CstOr 281891

Wgt.: 29 LB

Date 03/15/2017







http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

CUSTOMER PO NUMBER: WORK PACK		WORK PACKAGE	Ξ:	CUSTOMER	PART NUMBER:	PRO	PRODUCT DESCRIPTION:				
5400333344-40	7.12.2.100000 00.0		wed Plate								
KAISER ORDER NUMBER:	LINE ITEM	:	SHIP DA	ATE:	ALLOY:		CLAD:	TEMPER:			
1228334	4		01/31	/2017	7075		BARE	T651			
WEIGHT SHIPPED:	QUANTITY	:	B/L NUN	MBER:	GAUGE:		WIDTH:	LENGTH:			
6660 LB	29 PCS EST. 206497		972	0.2500 IN		60.500 IN	144.500 IN				
SHIPTO: COPPER & BRASS 1015 SAINT JERON MISHAWAKA, IN 46	ME ST.				SOLD TO: COPPER & ATTN: ACC P.O. Box 51 SOUTHFIEL	OUNTS 16	SPAYABLE				

MHU 2082231: LOT 205937B6: 7 pieces MHU 2082239: LOT 205937B6: 22 pieces

Certified Specifications

AMS 4045/RevL AMS-QQ-A-250/12/RevA ASTM B 209/Rev14

Test Code: 1512

Test Results:

LOT: 205937B6 CAST: 351 DROP: 19 INGOT: 2

Melted in USA (ASTM E8/B557)

(EN 2002-1)

Tensile: Temper T651

Dir/#Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation % LT / 02 (Min:Max)

85.2 : 85.6 (587 : 590)

75.5 : 76.1 11.3 : 11.5 (521 : 525)

(ASTM E1251)

Chemistry: Actual

SI F.E. CU MN MG CR ZN TI V ZR OTHER 0.07 0.15 1.4 0.03 2.6 0.20 5.7 0.03 0.01 0.02 TOT

Chemistry: 7075

SI FE CU MN MG CR ZN TI V ZR OTHER MIN 0.00 0.00 1.2 0.00 2.1 0.18 5.1 0.00 0.00 0.00 MAX 0.05 MAX 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.05 TOT 0.15

Aluminum Remainder

Plant Serial: 4449985

Kaiser Order Number: 1228334

Page 1 of 2

Line Item: 4

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405096370

CstAr

Wgt.: 23 LB

CstOr 281891

Date 03/15/2017





http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, ASS100, and ISO 14001 certified, and hereby certifies that all material shipped under this erder: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoES 2, European Union Directive 2011/65/EU. * is in compliance with European Chemical Agency, ECFA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is tree of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the writter approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraceulort statements or entries on the certificate may be punished as a folony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Plant Serial: 4449985

Kaiser Order Number: 1228334

Line Item: 4

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405096370

CstAr

CstOr 281891

Wgt.: 23 LB

Date 03/15/2017

Page 2 of 2

Tamas Sanche

Aleris Aluminum (Zhenjiang) Co., Ltd No.111 Caljia Road, Jingkou Industrial Park, Zhenjiang, Jiangsu 212006. China



INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No.

: 2016110087

Customer

: THYSSENKRUPP MATERIALS NA

DAYS DISTRIBUTION AND LOGISTICS 3304 REEDY DR,

ELKHART, IN 46514-7665, IN, 46514-7665, US

Purchase Order No.: 5400319973-R01

Mat No. Alloy

: ALFLR00999

: 7075 1650031653 Temper

: T 651

Batch No.

Quantity

: 5

Cast No.

:1-16-0402

Material Type

: Plate

Dimensions

: 2.000x72.50x144.50 inch

Master standard

: ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

	PI-No.	Spec.No.	Rp1.0	Rp0,2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min		W	•	67	77	6	-	-
Max	-	-	*	-	-	• 200	()-	-
Act	1	-	-	72.9	83.2	13.6	-	-
Act	1	-	*	72.9	83.2	13.1	-	-
Act	2	-	*	72.9	83.1	13.2	-	-
Act	2		*	73.2	83.1	13.2	-	•

Chemical Composition in %, Remainder Al

Spec.: ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

	Si	Fe	Си	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.024	0.087	1.709	0.002	2.447	0.185	5.689	0.0331	0.0096	0.0232

Other tests

DIMENSIONAL CONTROL:

OK

SURFACE CONTROL:

OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO. LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID

Valid quality management system approvals see: www.aleris.com QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405096385

CstAr

CstOr 281891

Wgt.: 241 LB

Date 03/14/2017

Tomas Sarche

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 17-17-	03	37.0	No x 2-000		PO / BATCH NC	P035539/M13	7 <i>0</i> 90
		375 375		THICKN SHEET			
	IN	CR					
DESCRIPTION	(Cr	neck (N)	9		COMMENTS		
SURFACE DAMAGE	Y	M					
CORRECT FINISH	8	N					
CORROSION	Y	a					
CORRECT GRAIN DIRECTION	0	N		12			
CORRECT MATERIAL	(8)	N			7		
CORRECT THICKNESS	0	N					
PHOTO REQUIRED	Y	0					
CORRECT MATERIAL	(8)	N					
CORRECT REF # TO LINK CERT	(8)	N					
CORRECT MATERIAL IDENTFICATION	M	N	H. 1650	20316	5.7.		
CORRECT M# ON THE MATERIAL	8	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N					
		-			*************************************	3	
CUT SAMPLE PIECE	OF	MAT	ERIAL AND PRI	FORM A	HARDNESS	HECK	
			RD RESULTS E				
TYPE OF MATERIAL			HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE		r					
HARDNESS / DUROMETER REA	DINC	3 h					
			ocated in the Quali	ty Office			

QC 18 INSPECTION	The State of the S	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	38 %-80	SIGNED OFF BY:
DATE:	MAR 2 1 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 1970 75 DATE:	MATERIAL: M70757635.000x0.375								9/14/137090
QUANTITY RECEIVED: 5.00° Y 0.375° X 12° QUANTITY REJECTED:						ICKNE EET S	ESS RECEIVED	0: <u>0.375</u> 0: <u>0.377</u> 0: <u>0</u>	, 14
DESCRIPTION	(Cr	CR neck (N)				(COMMENTS		
SURFACE DAMAGE	Y	TO	 						
CORRECT FINISH	0		 		~		-		
CORROSION	Y	0	†						
CORRECT GRAIN DIRECTION	0	N							
CORRECT MATERIAL	0	N							
CORRECT THICKNESS	0	N							
PHOTO REQUIRED	Y	0							
CORRECT MATERIAL	8	N							
CORRECT REF # TO LINK CERT	18	N							
CORRECT MATERIAL IDENTFICATION	M	N	H:	20	596e	78.	3		
CORRECT M# ON THE MATERIAL	8	N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N							
DOES THIS REQUIRE AN									
EXTRUSION REPORT	Y	N							
CUT SAMPLE PIECE					PREFOR S BELO		HARDNESS C	CHECK.	
			HF		HRE		DURA	DURD	
TYPE OF MATERIAL					9 21.237			2011.5	
SIZE OF TEST SAMPLE	1	Ī							
HARDNESS / DUROMETER REA	DINC	3 t			-				
	te:	sters	located .	in the Q	uality Offi	ce			

ENGINEERING SIGNOFF (if required) INSPECTED BY: SIGNED OFF BY: _ MAR 2 1 2017 DATE: DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7675	TGB	60	WX0,250	F	PO / BATCH NO	PO35539/M	137090
DATE: 17-	03	-2	1		0 / 5/ (01) 100	0 -33331/11	13/0/0
MATERIAL CERT REC'D:	X	25		THICKN		0.250"	
QUANTITY RECEIVED:	17	****	1. /DDX (1.25	THICKN	ESS ORDERED:	0.230	
QUANTITY INSPECTED:	12	-	6.000010	THICKN	ESS RECEIVED:	0.250"	
		- 19	6,00040,25	SHEET S	SIZE ORDERED:	0	
QUANTITY REJECTED:	0			SHEETS	SIZE RECEIVED:	Ø	
				*	_		
	N	CR	T				_
DESCRIPTION	- 433	neck		(COMMENTS		
	1	/N)			SOMMENTS		
SURFACE DAMAGE	Y	IN					_
CORRECT FINISH	0	N					_
CORROSION	Y	Q					
CORRECT GRAIN DIRECTION	0	N					-
CORRECT MATERIAL	0	N					-
CORRECT THICKNESS	0	Ň					-
PHOTO REQUIRED	Υ	0					-
CORRECT MATERIAL	0	Ν					-
CORRECT REF # TO LINK CERT	0	Ν					7
CORRECT MATERIAL IDENTFICATION	0	Ν	H: 20	5937B	6		
CORRECT M# ON THE MATERIAL	0	Ν	*				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ						
DOES THIS REQUIRE AN	Y	N					j
EXTRUSION REPORT	Y	N					
EXTRODION NET ON		14					_
CUT SAMPLE PIECE	OF	MAT	ERIAL AND PR	PEFORM A	HARDNESS CH	ECV	٦
50000 000000000	R	RECC	RD RESULTS	BELOW	TANDINESS CIT	LCK.	
			HRC	HRB	DURA	DUR D	
TYPE OF MATERIAL						- 51. 5	
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER REA	DINC	3 [
	tes	sters	located in the Qua	lity Office			_

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	38 38	SIGNED OFF BY:
DATE:	MAR 2 1 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 1 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

RMAULED

MAR 0 9 2017

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

ine Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	/
ı	M303R0.750	303 Round Bar 0.750	3/15/2017 Ves		12.00	//

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

2 M303R1.000

303 Round Bar 1.00 V

3/15/2017

3/15/2017

Yes 3/15/2017 12.00

Line Total:

PO Unit Price

\$64.17

Extended Price

\$9.51

6.2625

\$114.09

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

SO HB Line Total:

\$114.09

PO Instructions: QUOTE NO: ST-25935



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 2 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Chantal Lavoie

FCA - (Free Carrier)

10127-2607

Net 30

CAD

CANADA

Buyer

Terms

FOB

Currency

Customer POID

Customer Tax #

12.00

12.00

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

M6061T6B0.750X00.750

M6061T6B0.750X01.500

6061-T6 Bar .750 x .750

3/15/2017

Yes 3/15/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

ASTM B221

6061-T6 Bar .750 X 1.50

3/15/2017 Yes

3/15/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$55.20

\$55.20

\$5.42

\$4.60

\$65.00

M6061T6B1.500X02.000

6061-T6 Bar 1.50 x 2.00

3/15/2017

Yes

3/15/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

1700

\$65.00

12.00

\$10.99

\$131.93

PO Instructions: QUOTE NO: ST-25935

Note:

3/9/2017



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 3 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer **Customer POID** Chantal Lavoie

Ship To Contact

Customer Tax#

10127-2607

Terms Currency Net 30 CAD

Ship To Phone Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Acct:

M6061T6B2.000X03.500

6061-T6 Bar 2.00 x 3.50

3/15/2017

Yes 3/15/2017

12.00

Line Total:

\$131.93

\$22.44

\$269.30

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

M6061T6B2.500X01.500

6061-T6 Bar 2.50 x 1.50

3/15/2017 Yes

3/15/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$269.30

12.00

\$13.87

\$166.48

Line Total:

\$166.48

PO Instructions: QUOTE NO: ST-25935



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 4 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

M6061T6R3.250

Ship Via:

VENDOR'S TRUCK

Ship Acct:

3/15/2017 Yes

3/15/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

M7075T6B5.000X0.375

7075-T6 BAR 5.000" X

6061-T6 RD BAR 3.250"

Yes

3/20/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Buyer **Customer POID**

Customer Tax # Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30

CAD

FCA - (Free Carrier)

12.00

\$26.00

\$311.96

Line Total:

\$311.96

12.00

\$24.58

\$295.00

105°0

Line Total:

\$295.00

PO Instructions: QUOTE NO: ST-25935



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 5 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Chantal Lavoie

FCA - (Free Carrier)

10127-2607

Net 30

CAD

CANADA

Buyer

Terms

FOB

Currency

Customer POID

Customer Tax #

12.00

f

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

M7075T6B6.000X0.250

7075-T6 BAR 6.000" X 0.250"

3/20/2017

Yes

3/20/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 6 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

0076.06

\$256.00

M7075T6B7.000X2.000

7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375")

Yes

3/15/2017

3/15/2017 MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR

AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Line Total:

\$256.00

13.37

\$89.27

\$21.33

\$1,194.00

f

0

\$1,194.00

PO Instructions: QUOTE NO: ST-25935



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35539

Purchase Order Date 3/9/2017 PO Print Date 3/9/2017

Page Number 6 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

VENDOR'S TRUCK

Ship Via: Ship Acct:

71401-45

PROCUREMENT QUALITY CLAUSES 3/15/2017

No

3/15/2017

Procurement Quality Clauses

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

Buyer **Customer POID**

Customer Tax#

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

FCA - (Free Carrier)

\$0.00

\$0.00

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

1.00

Line Total:

\$0.00

PO Total:

\$2,923.14

PO Instructions: QUOTE NO: ST-25935

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date:

3/9/2017